Material Safety Data Sheet

Product Name: Isopropanol, Anhydrous

Issue Date: 01/25/2011

1. Product and Company Identification

Product Name

Isopropanol, Anhydrous

COMPANY IDENTIFICATION

Distributed by

Duda Diesel LLC

7055A Greenbrier Rd

Madison, AL 35756

EMERGENCY TELEPHONE NUMBER

US: 800-255-3924 International: 01-813-248-0585

2. Hazards Identification

Emergency Overview Color: Colorless Physical State: Liquid

Odor: Alcohol Hazards of product:

> WARNING! Flammable liquid and vapor. Causes eye irritation. Harmful if inhaled. May be harmful if swallowed. Aspiration hazard. Can enter lungs and cause damage. Vapor explosion hazard. Vapors may travel a long distance; ignition and/or flash back may occur. Isolate area. Keep upwind of spill. Stay out of low areas. Warn public of downwind explosion hazard. Eliminate ignition sources.

OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Potential Health Effects

Eye Contact: May cause pain disproportionate to the level of irritation to eye tissues. May cause moderate eye irritation. May cause moderate corneal injury. Vapor may cause eye irritation experienced as mild discomfort and redness. Vapor may cause lacrimation (tears).

Skin Contact: Prolonged exposure not likely to cause significant skin irritation. May cause drying and flaking of the skin.

Skin Absorption: Prolonged skin contact is unlikely to result in absorption of harmful amounts. **Inhalation:** With good ventilation, single exposure is not likely to be hazardous. In poorly ventilated areas, vapors or mists may accumulate and cause respiratory irritation. Prolonged excessive exposure may cause adverse effects. Excessive exposure (400 ppm) to isopropanol may cause eye, nose and throat irritation. Incoordination, confusion, hypotension, hypothermia, circulatory collapse, respiratory arrest and death may follow a longer duration or higher levels. Observations in animals include middle ear lining damage upon exposure to vapors of isopropanol. However, the relevance of this to humans is unknown

Ingestion: Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. May cause central nervous system depression. May cause nausea and vomiting. Signs and symptoms of excessive exposure may include: Facial flushing. Low blood pressure. Irregular heartbeats.

Aspiration hazard: Aspiration into the lungs may occur during ingestion or vomiting, causing lung damage or even death due to chemical pneumonia.

Effects of Repeated Exposure: In animals, effects have been reported on the following organs: Liver. Kidney. Kidney effects have been observed in male rats. These effects are believed to be species specific and unlikely to occur in humans. Observations in animals include: Lethargy. **Birth Defects/Developmental Effects:** Isopropanol has been toxic to the fetus in laboratory animals at doses toxic to the mother.

3.	Composition Information

Component	CAS #	Amount
Isopropanol	67-63-0	100.0 %

4. First-aid measures

Eye Contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Skin Contact: Wash skin with plenty of water.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

Notes to Physician: Maintain adequate ventilation and oxygenation of the patient. The decision of whether to induce vomiting or not should be made by a physician. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. Hemodialysis may be of benefit if substantial amounts have been ingested and the patient is showing signs of intoxication. Consider hemodialysis for patients with persistent hypotension or coma unresponsive to standard therapy (isopropanol levels

>400 - 500 mg/dl). (Goldfrank 1998, King et al, 1970). No specific antidate. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

Medical Conditions Aggravated by Exposure: Skin contact may aggravate preexisting dermatitis. **Emergency Personnel Protection:** First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection) If potential for exposure exists refer to Section 8 for specific personal protective equipment.

5. Fire Fighting Measures

Extinguishing Media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Do not use direct water stream. Straight or direct water streams may not be effective to extinguish fire. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Stay upwind. Keep out of low areas where gases (fumes) can accumulate. Water may not be effective in extinguishing fire. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Burning liquids may be extinguished by dilution with water. Do not use direct water stream. May spread fire. Eliminate ignition sources. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage. Use caution and test if material is burning before entering area. Material burns with invisible flame.

Special Protective Equipment for Firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

Unusual Fire and Explosion Hazards: Container may vent and/or rupture due to fire. When product is stored in closed containers, a flammable atmosphere can develop. Electrically ground and bond all equipment. Flammable mixtures of this product are readily ignited even by static discharge. Vapors are heavier than air and may travel a long distance and accumulate in low lying areas. Ignition and/or flash back may occur. Flammable mixtures may exist within the vapor space of containers at room temperature. Flammable concentrations of vapor can accumulate at temperatures above flash point; see Section 9.

Hazardous Combustion Products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

6. Accidental Release Measures

Steps to be Taken if Material is Released or Spilled: Contain spilled material if possible. Collect in suitable and properly labeled containers. Apply vapor suppression foams until spill can be cleaned up. Ground and bond all containers and handling equipment. Pump with explosion-proof equipment. If available, use foam to smother or suppress. See Section 13, Disposal Considerations, for additional information.

Personal Precautions: Isolate area. Eliminate all sources of ignition in vicinity of spill or released vapor to avoid fire or explosion. Check area with combustible gas detector before reentering area. Ground and bond all containers and handling equipment. Keep upwind of spill. Keep personnel out of low areas. For large spills, warn public of downwind explosion hazard. Keep unnecessary and unprotected personnel from entering the area. No smoking in area. Ventilate area of leak or spill. Vapor explosion hazard. Keep out of sewers. Keep personnel out of confined or poorly ventilated areas. Only trained and properly protected personnel must be involved in clean-up operations. Confined space entry procedures must be followed before entering the area. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection. Refer to Section 7, Handling, for additional precautionary measures.

Environmental Precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

7. Handling and Storage

Handling

General Handling: Keep away from heat, sparks and flame. Avoid contact with eyes. Avoid breathing vapor. Do not swallow. Wash thoroughly after handling. Keep container closed. Use with adequate ventilation. Do not enter confined spaces unless adequately ventilated. Never use air pressure for transferring product. No smoking, open flames or sources of ignition in handling and

storage area. Vapors are heavier than air and may travel a long distance and accumulate in low lying areas. Ignition and/or flash back may occur. Ignition sources can include and are not limited to pilot lights, flames, smoking, sparks, heaters, electrical equipment, and static discharges. Electrically bond and ground all containers and equipment before transfer or use of material. Use of non-sparking or explosion-proof equipment may be necessary, depending upon the type of operation. Containers, even those that have been emptied, can contain vapors. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Storage

Avoid direct sunlight. Peroxides can form if this product is stored in contact with air. Peroxides can be explosive. Minimize sources of ignition, such as static build-up, heat, spark or flame.

Shelf life: Use within 24 Months

8. Exposure Controls / Personal Protection				
Exposure Limits				
Component	List	Туре	Value	
Isopropanol	OSHA Table Z-1	PEL	980 mg/m3 400 ppm	
	ACGIH ACGIH	T WA STEL	200 ppm 400 ppm	

Personal Protection

Eye/Face Protection: Use chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

Skin Protection: Wear clean, body-covering clothing.

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Examples of preferred glove barrier materials include: Chlorinated polyethylene. Natural rubber ("latex"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl chloride ("PVC" or "vinyl"). Examples of acceptable glove barrier materials include: Polyvinyl alcohol ("PVA"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Respiratory Protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. Selection of air-purifying or positive-pressure supplied-air will depend on the specific operation and the potential airborne concentration of the material. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus. In confined or poorly ventilated areas, use an approved self-contained breathing apparatus or positive pressure air line with auxiliary self-contained air supply. The following should be effective types of air-purifying respirators: Organic vapor cartridge.

Ingestion: Avoid ingestion of even very small amounts; do not consume or store food or tobacco in the work area; wash hands and face before smoking or eating.

Engineering Controls

Ventilation: Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations.

9. Physical and Chemical Properties

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Physical State Color Odor Flash Point - Closed Cup Flammable Limits In Air	Liquid Colorless Alcohol 12 °C (54 °F) <i>Tag Closed Cup ASTM D56</i> Lower : 2.0 %(V) <i>Literature</i> Upper : 12.0 %(V) <i>Literature</i>
Autoignition Temperature	399 °C (750 °F)
Vapor Pressure	33 mmHg @ 20 °C Literature
Boiling Point (760 mmHg)	82 °C (180 °F) Literature.
Vapor Density (air = 1)	2.1 Literature
Specific Gravity (H2O = 1)	0.787 20 °C/20 °C Literature
Liquid Density	0.785 g/cm3 @ 20 °C <i>Literature</i>
Freezing Point	-89 °C (-128 °F) Literature
Melting Point	No test data available
Solubility in Water (by	100 % @ 20 °C <i>Literature</i>
weight)	
рH	No test data available
Decomposition	No test data available
Temperature	
Dynamic Viscosity	2.4 cPs @ 20 °C
Kinematic Viscosity	No test data available

10. Stability and Reactivity

Stability/Instability

Thermally stable at typical use temperatures. **Conditions to Avoid:** Exposure to elevated temperatures can cause product to decompose. Avoid static discharge.

Incompatible Materials: Avoid contact with: Aldehydes. Halogenated organics. Halogens. Strong acids. Strong oxidizers.

Hazardous Polymerization

Will not occur.

Thermal Decomposition

Decomposition products depend upon temperature, air supply and the presence of other materials.

11. Toxicological Information

Acute Toxicity

Ingestion LD50, Rat 4,700 - 5,800 mg/kg Approximate. Lethal Dose, Human 100 ml Skin Absorption LD50, Rabbit 13,000 mg/kg Inhalation LC50, 8 h, Vapor, Rat, female 19,000 ppm Sensitization Skin Did not demonstrate the potential for contact allergy in mice. Repeated Dose Toxicity In animals, effects have been reported on the following organs: Liver. Kidney. Kidney effects have been observed in male rats. These effects are believed to be species specific and unlikely to occur in humans. Observations in animals include: Lethargy. Chronic Toxicity and Carcinogenicity

Did not cause cancer in laboratory animals.

Developmental Toxicity

Isopropanol has been toxic to the fetus in laboratory animals at doses toxic to the mother.

Reproductive Toxicity

In animal studies, did not interfere with reproduction.

Genetic Toxicology

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

12. Ecological Information

ENVIRONMENTAL FATE

Data for Component: Isopropanol

Movement & Partitioning

Bioconcentration potential is low (BCF less than 100 or log Pow less than 3). Potential for mobility in soil is very high (Koc between 0 and 50).

Henry's Law Constant (H): 3.38E-6 - 8.07E-6 atm*m3/mole; 25 °C Estimated Partition coefficient, n-octanol/water (log Pow): 0.05 Measured Partition coefficient, soil organic carbon/water (Koc): 1.1 Estimated

Persistence and Degradability

Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Indirect Photodegradation with OH Radicals

Rate Constant	Atmospheric Ha	lf-life	Method
7.26E-12 cm3/s	1.472 d		Estimated
OECD Biodegradation Tests	s:		
Biodegradation	Exposure Tin	ne	Method
95 %	21 d		OECD 301E Test
Biological oxygen demand	(BOD):		
BOD 5	BOD 10	BOD 20	BOD 28
20 - 72 %		78 - 86 %	
Chemical Oxygen Demand:	2.09 mg/mg		

Theoretical Oxygen Demand: 2.40 mg/mg

ECOTOXICITY

Data for Component: Isopropanol

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

Fish Acute & Prolonged Toxicity

LC50, fathead minnow (Pimephales promelas), flow-through, 96 h: 9,640 - 10,400 mg/l **Aquatic Invertebrate Acute Toxicity** EC50, water flea Daphnia magna, 48 h, immobilization: 7,550 - 13,299 mg/l **Aquatic Plant Toxicity** EC50, alga Scenedesmus sp., Growth rate inhibition, 72 h: > 1,000 mg/l **Toxicity to Micro-organisms** EC50; activated sludge, respiration inhibition: > 1,000 mg/l

13. Disposal Considerations

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF

PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device. As a service to its customers, Dow can provide names of information resources to help identify waste management companies and other facilities which recycle, reprocess or manage chemicals or plastics, and that manage used drums. Telephone Dow's Customer Information Group at 1-800-258-2436 or 1-989-832-1556 (U.S.), or 1-800-331-6451 (Canada) for further details.

14. Transport Information

DOT Non-Bulk Proper Shipping Name: ISOPROPANOL Hazard Class: 3 ID Number: UN1219 Packing Group: PG II

DOT Bulk Proper Shipping Name: ISOPROPANOL Hazard Class: 3 ID Number: UN1219 Packing Group: PG II

IMDG Proper Shipping Name: ISOPROPANOL Hazard Class: 3 ID Number: UN1219 Packing Group: PG II EMS Number: F-E,S-D Marine pollutant.: No

ICAO/IATA Proper Shipping Name: ISOPROPANOL Hazard Class: 3 ID Number: UN1219 Packing Group: PG II Cargo Packing Instruction: 307 Passenger Packing Instruction: 305

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. Regulatory Information

OSHA Hazard Communication Standard

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Immediate (Acute) Health Hazard	Yes
Delayed (Chronic) Health Hazard	Yes
Fire Hazard	Yes
Reactive Hazard	No
Sudden Release of Pressure Hazard	No

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This product contains the following substances which are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and which are listed in 40 CFR 372.

Todaet Name: Isopropanol, Annyarous			
Component	CAS #	Amount	
Isopropanol	67-63-0	<= 99.99 %	-
Pennsylvania (Worker and Community F Substances List and/or Pennsylvania Er The following product components are cited Pennsylvania Environmental Substance Lis	vironmental Hazardo d in the Pennsylvania H	us Substance List: azardous Substance List and/or	r the

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Component	CAS #	Amount
Isopropanol	67-63-0	<= 99.99 %

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Special Hazardous Substances List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) Section 103

This product contains the following substances which are subject to CERCLA Section 103 reporting requirements and which are listed in 40 CFR 302.4.

Component	CAS #	Amount
Isopropanol	67-63-0	<= 99.99 %
Propanol	71-23-8	<= 0.015 %
Isopropyl ether	108-20-3	<= 0.002 %

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

Toxic Substances Control Act (TSCA)

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements under 40 CFR 720.30

CEPA - Domestic Substances List (DSL)

All substances contained in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed.

16. Other Information

Hazard Rating	System		
NFPA	Health	Fire	Reactivity
	1	3	0

Recommended Uses and Restrictions

Industrial solvent for cleaner and coating formulations. Chemical additive.

Revision

Identification Number: 1194 / 1001 / Issue Date 10/15/2008 / Version: 5.3 Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

N/A	Not available
W/W	Weight/Weight
OEL	Occupational Exposure Limit
STEL	Short Term Exposure Limit
TWA	Time Weighted Average

ACGIH	American Conference of Governmental Industrial Hygienists, Inc.
DOW IHG	Dow Industrial Hygiene Guideline
WEEL	Workplace Environmental Exposure Level
HAZ DES	Hazard Designation
Action Level	A value set by OSHA that is lower than the PEL which will trigger the need for
	activities such as exposure monitoring and medical surveillance if exceeded.

Duda Diesel urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.